

# Diamond & CBN tools Domestic production

Trend of the production value during the past 13 months

(METI:Machinery Statistics)

(Updated 6/26/2025)

(Unit : Million Yen)

|                            | 2024         |              |              |              |              |              |              |              |              | 2025         |              |              |              |
|----------------------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|--------------|
|                            | 4            | 5            | 6            | 7            | 8            | 9            | 10           | 11           | 12           | 1            | 2            | 3            | 4            |
| Dressers                   | 397          | 367          | 395          | 460          | 360          | 404          | 391          | 385          | 363          | 351          | 352          | 377          | 350          |
| Grinding Wheels            | 2,277        | 2,196        | 2,237        | 2,365        | 2,219        | 2,379        | 2,357        | 2,258        | 2,190        | 2,157        | 2,231        | 2,318        | 2,354        |
| Slicing Blades             | 436          | 452          | 478          | 571          | 476          | 508          | 488          | 502          | 467          | 501          | 471          | 496          | 464          |
| Segmented Tools            | 516          | 506          | 551          | 588          | 530          | 566          | 605          | 634          | 594          | 536          | 537          | 587          | 528          |
| Turning & Milling          | 857          | 870          | 875          | 972          | 807          | 945          | 932          | 929          | 938          | 907          | 943          | 964          | 888          |
| Others                     | 543          | 546          | 533          | 597          | 516          | 556          | 531          | 546          | 537          | 502          | 513          | 561          | 558          |
| <b>Diamond Tools Total</b> | <b>5,026</b> | <b>4,937</b> | <b>5,069</b> | <b>5,553</b> | <b>4,908</b> | <b>5,358</b> | <b>5,304</b> | <b>5,254</b> | <b>5,089</b> | <b>4,954</b> | <b>5,047</b> | <b>5,303</b> | <b>5,142</b> |
| <b>CBN Tools Total</b>     | <b>2,417</b> | <b>2,403</b> | <b>2,451</b> | <b>2,565</b> | <b>2,245</b> | <b>2,375</b> | <b>2,396</b> | <b>2,483</b> | <b>2,303</b> | <b>2,288</b> | <b>2,153</b> | <b>2,227</b> | <b>2,247</b> |
| <b>Grand Total</b>         | <b>7,443</b> | <b>7,340</b> | <b>7,520</b> | <b>8,118</b> | <b>7,153</b> | <b>7,733</b> | <b>7,700</b> | <b>7,737</b> | <b>7,392</b> | <b>7,242</b> | <b>7,200</b> | <b>7,530</b> | <b>7,389</b> |

